SCOPE OF CERTIFICATION Enhanced Security Doorset to PAS24 Manufacturer of Enhanced Security Doorsets in accordance with BM TRADA Q-Mark Scheme requirements. (Check with Secured by Design to ensure compliance with any additional requirements e.g. glass type if required).						
Coalville Glass & Glazing Ltd Old Station Close Coalville Leicester LE67 3FH				Thi	SMTRADA s scope of certification supports	
Completed: T. Johnson	Checked	d: D. Kitchin		Certificate Number 050/074 The validity of this scope document should be checked a the current schedule of the Company's certification listed BM TRADA website www.bmtradagroup.com.		
Issue: 1 Date: 11 March 2	014	Details: First is	sue	e of scope.		
Product Name: Eurocell Doorset Range – Inward and Outward Opening, Double leaf, PVC-U Doorset		P	est Report AS 23: AS 24:	 S: (Refer to test reports for full specifications of the products initially type tested) BSI: 261/4719018/1 Chiltern Dynamics: Chilt/P09184/01 Chiltern Dynamics: Chilt/P09184/01 BM TRADA: BMT/MTP/F13196/02/Rev1 BM TRADA: BMT/MTP/F13196/03/Rev1 		

Doorset classification

р кт	• Lo	cking mechanism with a removable key on both inside and outside
DKI	• Lo	cking mechanism with non-removable key (thumb-turn) on the inside

Weather rating

BS6375 part 1 Exposure category 800U (on largest specimen)

Maximum door leaf size

Open	in	(not	including	frame)
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851mm wide x 2005mm high

Door leaf

		Material / type	Dimensions (mm)	Nom. Density (Kg/m ³)
Stiles	Open in	Eurocell PVC-U profile (ref. EWS7719 / EWS7019)	70 x 105	-
	Open out	Eurocell PVC-U profile (ref. EWS7718 / EWS7018)	70 x 105	
Reinf	Hinge	Eurocell (ref. EWS618S) 1mm thick steel section	54 x 42	-
	Lock	Eurocell (ref. EWS619S) 1mm thick steel section	54 x 42	
	Rails	Eurocell (ref. EWS518A) 1mm thick aluminium	54 x 42	-
False r	mullion	Eurocell (ref. EWS7702 / EWS7002) fixed to leaf with 8No. 4.8 x 82 self tapping screws	70 x 70	-
Reinf		Eurocell (ref. EWS501A) 1mm thick aluminium	42 x 15	-
Rebate		Single type	55 x 24	-
Joints		Mitred and welded	-	-

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Door frame

		Material / type	Dimensions (mm)	Nom. Density (Kg/m ³)
Head		Eurocell PVC-U profile (ref. EWS7706 / EWS7006)	70 x 75	-
Reinforcem	ent	Eurocell (ref. EWS506A) 1.5mm thick aluminium	40 x 44	-
Jambs		Eurocell PVC-U profile (ref. EWS7706 / EWS7006)	70 x 75	-
Reinforcement		Eurocell (ref. EWS516S) 1mm thick steel section	44 x 38	-
Threshold Full		Eurocell PVC-U profile (ref. EWS7706 / EWS7006)	70 x 75	-
Low		MI Products (ref. 2002105)	70 x 24	-
Reinforcement		Eurocell (ref. EWS506A) 1.5mm thick aluminium	40 x 44	-
Rebate		Single type	55 x 24	-
Joints		Mitred and welded	-	-

Hardware

пагиware	,			
		Make / type / positions	positions Size (mm) Fixing details (dimension) mm)	
Hinges		3No. 3D Neon Paddock (ref. HIN17000)	92 x 50 flag	5 x 70 screws into frame and 4.9 x 38 self tapping screws into leaf
Locking mechanism		Paddock Lockmaster 3 Hook 4 Roller (Ref. PAD17200SS) for master leaf	1960 x 16	4.5 x 25 screws
		Paddock Lockmaster (Ref. PAD30100SS) for slave	1960 x 16	4.5 x 25 screws, 4 x 10 machine screws and 4.8 x 38 screws
Single	Open in	Paddock (Ref. PAD17301SSLH)	1530 x 16	4.5 x 25 screws
keep	Open out	Paddock (Ref. PAD91011)	1545 x 32	4.8 x 38 screws
Shootblt Open in keeps		Paddock (Ref.PAD17301SSLH)	160 x 32	3.8 x 32 self tapping screws and 4.5 x 25 screws
	Open out	Window Ware (ref. PAD905485)	160 x 32	4.8 x 38 screws and 3.8 x 35 screws
Handles		Hoppe (ref. HDL80511ES)	120 lever	M5 x 80 machine screws
		Yale High Security (Ref. 72SHLLW) 115 lever 6 x 85 machine so		6 x 85 machine screws
Cylinder		UAP (ref. CYL50501)	100 length	M5 x 55 screw
		Yale High Security (Ref. 685/50BYALEAB)		
Letter plate		Window Ware (ref. LBX12001)	302 x 70	4 x 80 screws
Letter plate cowl		Window Ware (ref. LBX5990)	344 x 70	4 x 20 screws

Glazing

	Make / type / size (mm)	Location (dimensions in mm)
Glass configuration	28 thick insulated glass unit (double glazed)	Note: At least 1 pane of glass must be laminated to BS EN 356 class P1A
Overall size	666 wide x 1826 high	-
Sight size	642 wide x 1796 high	-
Bead	Eurocell PVC-U profile (ref. EWS7301 / EWS7312)	Internally beaded
Bead fixings	Push fitted into profile	-
Glazing clips	1No. GT Windows Ltd (ref. SC125)	200 from all corners

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Perimeter sealing details

	Make / type	Size (mm)	Location
Leaf edges	Co-extruded with profile	11 wide	On rebate upstand
Frame reveal	Co-extruded with profile	11 wide	On rebate upstand
Seal continuity	Uninterrupted by hardware	-	-